ORANGE TAPIOCA PUDDING

4 navel oranges
4 Tbsp orange liqueur (Grand Marnier or Cointreau)
2/3 Cup plus 6 Tbspn of sugar, divided
2/3 Cup tapioca pearls (preferably 1/8 inch, not quick-cooking)
6 Cups whole milk
4 eggs, separated Cup chilled heavy cream

- Finely grate enough orange zest to measure 2 tsp. Cut remaining peel and white pith from oranges with sharp knife, discard. Cut segments free from membranes, letting them drop into a bowl, then squeeze enough juice from the membranes to measure 6 Tbsp, adding it to segments. Add liqueur and 4 Tbsp sugar and toss with segments. Let "macerate" 20 minutes.
- While orange segments macerate, cook tapioca, milk, grated zest, 2/3 cup sugar and ¼ tsp salt in a heavy medium saucepan over medium heat, stirring, until sugar has dissolved. Bring to boil, stirring occasionally, then reduce heat to medium-low and gently simmer, stirring constantly, until thickened, about 10 minutes. Drain orange segments in a sieve over saucepan to add liquid to tapioca (reserve segments), then gently simmer, stirring constantly, until tapioca pearls are completely translucent, 20 to 30 minutes.
- Whisk together egg yolks in a metal bowl, then gradually whisk hot pudding into yolks. Quick-chill by setting bowel in an ice bath and stirring occasionally until cool (pudding will be very thick).
- Beat egg whites with a pinch of salt using an electric mixer until they just hold soft peaks. Add remaining 2 Tbsp sugar and beat egg whites until they just hold stiff peaks. Beat cream in another bowel with cleaned beaters until it just holds stiff peaks. Fold whites, then cream, into pudding gently but thoroughly.
- Divide orange segments among 12 bowls and top with pudding. Chill, covered, at least 1 hour.

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